



-A-
50 BT TAPER

⊙ .0002 A
4.0 ⊕

-.0003
"B" DIA. TOOL SHANK
"A" MIN. DIA. CHUCK RELAXED

HYDRA-LOCK TOOLHOLDER 50 BT "F" STYLE - U.S.

STOCK NO. F STYLE 50B	TOOL CHUCK DIAMETER			NOSE O.D. DIAMETER		TL CHUCK LENGTH		TL SHANK MAX. DEPTH		TL SHANK MIN. DEPTH		GRIP AREA LENGTH		ADJUST LENGTH	
	[A]	[A]	[B]	[C]		[D]		[E]		[F]		[G]		[H]	
	U.S.	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm
50B0250F	0.2500	6.350	0.2498	1.31	33	4.25	108	1.88	48	1.62	41	1.12	28	0.25	6
50B0312F	0.3125	7.937	0.3123	1.31	33	4.25	108	1.88	48	1.62	41	1.12	28	0.25	6
50B0375F	0.3750	9.525	0.3748	1.38	35	4.25	108	1.88	48	1.62	41	1.12	28	0.25	6
50B0437F	0.4375	11.112	0.4373	1.44	37	4.50	114	2.12	54	1.88	48	1.38	35	0.25	6
50B0500F	0.5000	12.700	0.4998	1.50	38	4.50	114	2.12	54	1.88	48	1.38	35	0.25	6
50B0562F	0.5625	14.287	0.5623	1.56	40	4.50	114	2.12	54	1.88	48	1.38	35	0.25	6
50B0625F	0.6250	15.875	0.6248	1.62	41	4.50	114	2.12	54	1.88	48	1.38	35	0.25	6
50B0687F	0.6875	17.462	0.6873	1.68	43	4.50	114	2.12	54	1.88	48	1.38	35	0.25	6
50B0750F	0.7500	19.050	0.7498	1.75	44	5.00	127	2.62	67	2.31	59	1.81	46	0.31	8
50B0812F	0.8125	20.637	0.8123	1.81	46	5.00	127	2.62	67	2.31	59	1.81	46	0.31	8
50B0875F	0.8750	22.225	0.8748	1.88	48	5.00	127	2.62	67	2.31	59	1.81	46	0.31	8
50B0937F	0.9375	23.812	0.9373	1.94	49	5.00	127	2.62	67	2.31	59	1.81	46	0.31	8
50B1000F	1.0000	25.400	0.9998	2.00	51	5.00	127	2.62	67	2.31	59	1.81	46	0.31	8

BT50-FX